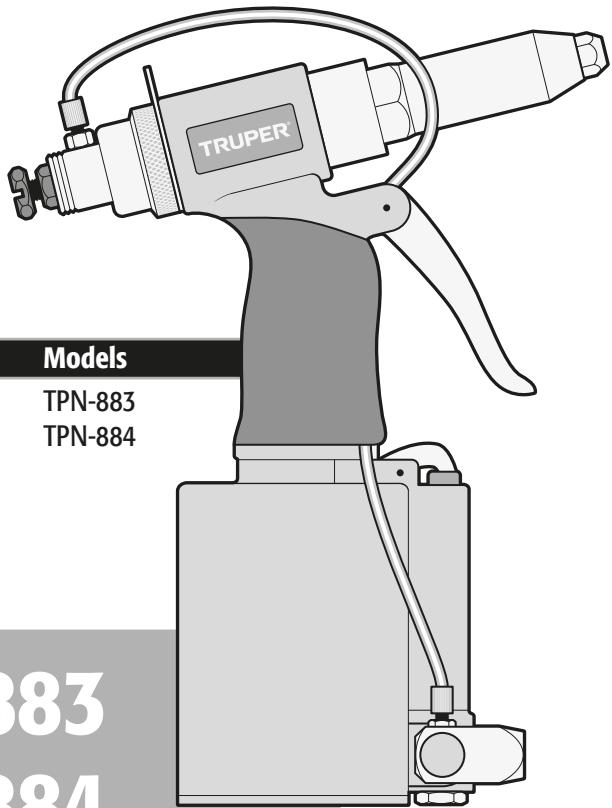


Manual

Rivet Gun



Applies for:

Codes	Models
18240	TPN-883
18241	TPN-884

TPN-883
TPN-884

WARNING Use oil continuously to lubricate the tool

CAUTION



Read the entire manual
before using the tool



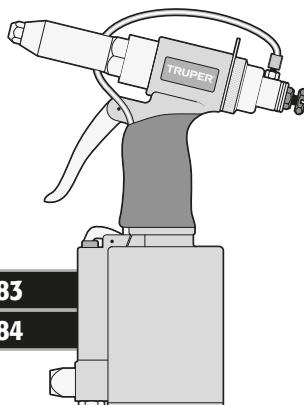
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CAUTION

To gain the best performance of the tool, prolong the duty life, make the Warranty valid if necessary, and to avoid hazards of fatal injuries please read and understand this Manual before using the tool.

Keep this manual for future references.

The illustrations in this manual are for reference only. They might be different from the real tool.



Technical Specifications

 **TRUPER®**

TPN-883

TPN-884

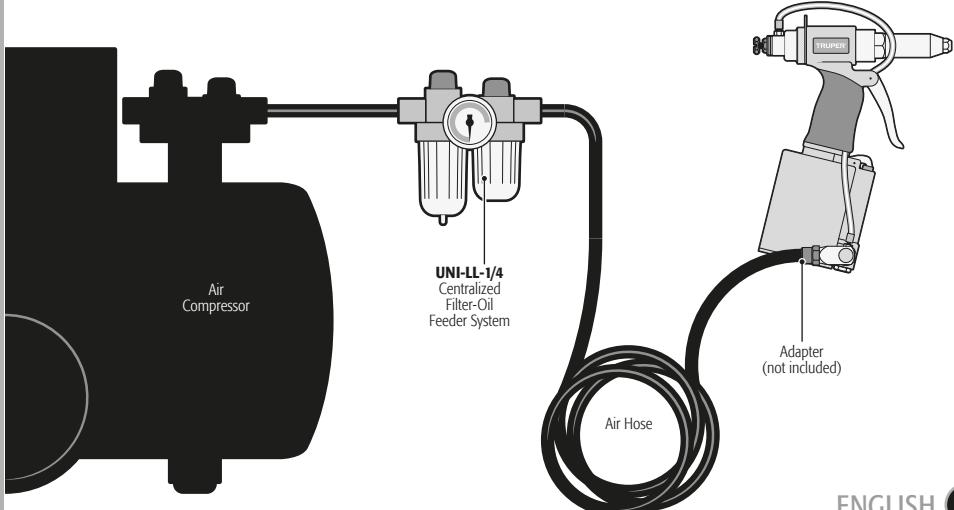
Code	• 18240	18241
Description	• Rivet gun	
Length and Height	• 8" x 10 1/2"	7" x 12 3/4"
Cylinder Diameter	• 3"	3 1/2"
Traction Force	• 1950 lb	3 110 lb
Type of Rivet	• Blind rivet	
Rivet Capacity	• 3/32", 1/8", 5/32", 3/16"	3/32", 1/8", 5/32", 3/16", 7/32", 1/4"
Work Pressure	• 80 PSI - 100 PSI	
Weight with no accessories	• 3.5 lb	4.4 lb
Air inlet Connection	• 1/4 NPT	
Air Consumption	• 3.5 CFM	4.2 CFM
Noise Level	• 76.3 dB	85 dB

CAUTION Consider the increase of the line pressure or the inner diameter of the hose to compensate the use of very long hoses (more than 26 ft). The hose minimum inner diameter shall be 3/8" and the connectors shall be 1/4 NPT. Use good quality and the right size of couplers and accessories.

Filtering and Lubrication Requirements

CAUTION Dust, water and lack of oil specific for using in pneumatic tools are the main cause of potential flaws with the tool. We recommend installing a  **TRUPER®** Brand **UNI-LL-1/4** centralized filter-oil feeder system. This system assures lubrication reducing 80% oil consumption significantly increasing the breathing air quality for the operator.

- The filter-oil feeder system must be regulated to administer 3 to 6 drops per minute.
- Drain the water in the air compressor tank and also condensation in the hoses before using the tool. Consult the air compressor instructions





Keep your work area clean, tidy and well lit.

CAUTION Cluttered and dark areas can cause accidents.



Never use the tool in explosive environments or in the presence of flammable liquids or with no ventilation.

DANGER Sparks generated by the tool could cause explosion or fire.



Keep children and other people at a safe distance while using the tool.



WARNING Distractions can make lose control and cause accidents.

Avoid making contact with power lines and circuits.

DANGER Place an avoid power lines and circuits especially hidden wiring including grounded objects.



Stay alert, be cautious and use common sense.

CAUTION Familiarity with the use of the tool could distract you while operating it. This can cause accidents.

Do not use the tool if tired or under the influence of drugs, alcohol or medication.

DANGER A moment distraction while using the tool can cause severe personal injury.

Use the tool with all its parts in place and in good repair.

WARNING Failure to comply with this instruction can expose you to severe injury.

Secure and support correctly the work piece .

CAUTION Use vices and a stable work surface.



Never force the tool.

CAUTION Working within the range of the tool design assures a better and safer job.



Store the tool in a safe place away from children reach.

WARNING Pneumatic tools are dangerous in inexperienced hands.



Wear the right clothing.

WARNING Loose clothing, jewelry or long hair can get caught in the moving parts.



Keep hands away from the moving and / or rotating parts.

WARNING Failure to comply with this warning expose you to severe personal injury such as cuts, burns and crushing.



Wear the adequate personal protection equipment.

CAUTION Use of eye protection, dust mask, anti-squid safety shoes, and protection helmet and safety gloves considerably reduce risk of injuries.



Disconnect the air hose from the tool before servicing or changing accessories.

WARNING To prevent the tool from accidentally starting up and cause accidents.

Never use the tool if the switch is not working or if it is not correctly assembled.

WARNING Using the tool in disrepair expose you to severe personal injury. Repair immediately in a **TRUPER®** Authorized Service Center.

Do not overreach.

CAUTION Good footing and balance allow having better control on the tool in unexpected situations.

Never pull the air hose.

WARNING Do not use the hose to carry the tool or disconnect it from the air supply. Damaged or tangled hoses may burst and shoot residues towards the operator.

Prevent accidentally starting the tool.

WARNING Double check the air intake is disconnected before lubricating, setting accessories or servicing the tool.



Remove all the vices before starting the tool.

DANGER Additional tools, or vices set onto a rotating piece in the tool may cause severe personal injury.

Service the tool and verify it is in excellent conditions before using it.

CAUTION Double-check carefully all the mobile parts, alignment and assembly. Do this inspection regularly. Look for any damaged element or malfunctioning part. Replace immediately in a **TRUPER®** Authorized Service Center.



Accessories.

CAUTION Use only accessories or spare parts indicated in this Manual or certified by **TRUPER®**.

Never leave the tool running unattended.

CAUTION Disconnect the tool from the air supply after operating and before storing in a safe place to prevent accidents.

Injury Risk to Head and Eyes



WARNING • Compressed air used with pneumatic tools may be dangerous. Objects like vices, burr, splinters, dust and other residues can get shot out at great speed driven by the airflow and enter into your eyes or hit your head. Airflow by itself can cause damage on soft tissues in eyes, ears, etc.

CAUTION • Tool's accessories can loosen or break and sent particles towards the operator or other people in the work area.

Prevent injury to head and eyes



- When operating pneumatic equipment wear protecting eyeglasses complying with ANSI Z87.1 Standard. As an additional protection wear a mask.
- Never aim the airflow to people or animals.
- Disconnect the air hose from the tool when not in use.
- Never leave the tool unattended when connected to the air inlet.
- Before using the tool verify all the parts and accessories are securely fastened.

Risk of explosion



WARNING • Inadequate handling of pressure in pneumatic equipment may cause an explosion and severe injury, as well as, using any gas different from compressed air causes explosions.

Preventing an explosion

- Before using the tool double-check that the compressed air supply is regulated to the tool specified pressure and is not over that level.
- Never connect the tool into a pressure supply exceeding 200 PSI, neither oxygen nor any other bottled gas, combustible or reactive.
- Use clean, dry and regulated compressed air with pressure between 70 PSI and 110 PSI.

Risk of Hearing Loss



WARNING • Being exposed to noise generated by pneumatic tools during long periods of time can permanently damage hearing and cause hearing loss.

Preventing Hearing Loss



- When operating pneumatic equipment always wear hearing protection complying with ANSI S3.19 Standard.

Risk of Injury



WARNING • Damaged hoses can burst and cause severe injuries or hearing loss.

Preventing Injuries

- Do not abuse the hose or the connectors.
- Keep the hose away from sharp or abrasive surfaces.
- Disconnect the hose when loading the cartridge.
- Never use the hose to carry the tool.
- Never pull the hose for disconnect it.
- Do not expose the hose to heat, oil or solvents.
- Before operating the tool verify the hoses are not damaged.
- Use hoses that support at least, 150 PSI or 150% of the system maximum pressure, whichever is higher.

• Brackets get lose and be projected causing severe injuries or property damage.

• Double check that all the connections and brackets are correctly installed.

• Tools to start unexpectedly may cause severe injuries .

• Never carry the tool holding the trigger.

- Disconnect the tool air hose when not in use.
- Never leave the tool unattended when connected to the air inlet .

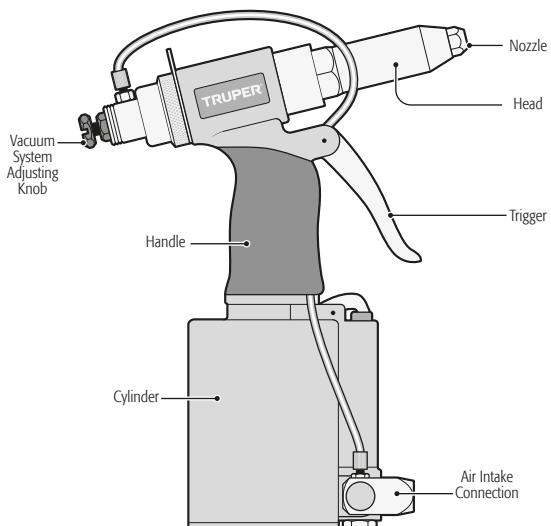
• Poorly maintained tools and accessories may cause severe injuries.

• Keep the tools clean. A well-kept and lubricated tool delivers a better performance and is easier to control.

- Any repairs can only be carried out in a  **TRUPER®** Authorized Service Center.

• Damaged or banged tools may cause severe injuries.

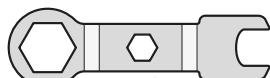
• Do not use tools and accessories with damaged or banged parts.

Chuck Housing
(TPN-884)Inter-Changeable
Nozzles
TPN-883 (4)
TPN-884 (6)Spare Chucks
(TPN-884)

Protection Guard



Adjusting Wrench



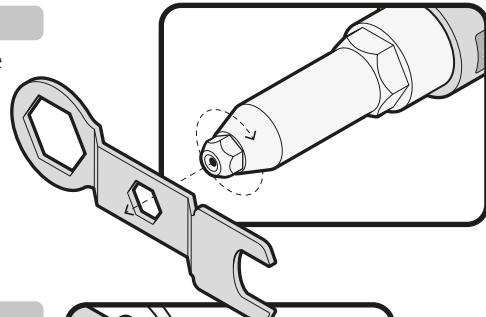
Wrench

Brass Rod
(TPN-884)

Assembly

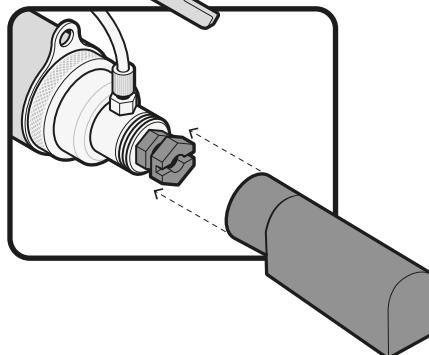
Nozzles Installation

- You can install in the riveter the nozzle that fits best the rivet stem diameter.
- Use the wrench to set or remove the nozzles in the riveter head tip.
- Double check the nozzle is tight before operating the riveter.



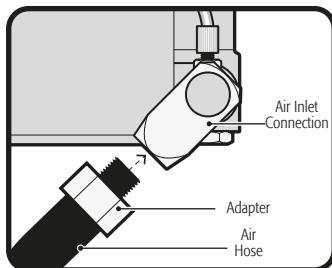
Protection Guard Installation

- The protection guards prevent the stems to hit the operator during the application.
- The stems are shot out the riveter rear side, through the adjusting knob orifice.
- Install the protection guard is the rear side of the riveter as shown in the illustration.



Air Inlet Connection

- Connect the air hose to the tool with an adapter (not included). Screw the adapter to the tool. Air inlet connection.
- If using various pneumatic tools and only one compressor, a fast coupling (not included) is recommended, together with the adapter, to quickly connect and disconnect the tools and interchange them easily.

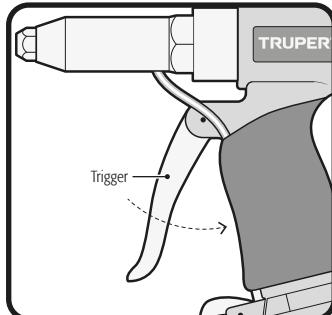


Turning ON

- Turn ON the air compressor until is full.
- Regulate the compressor air outlet pressure, from 80 PSI, up to 100 PSI.

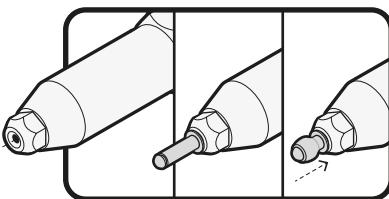
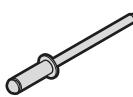
⚠ WARNING The tool operates in the pressure range mentioned above. If operating in a higher range, the service life of the machine will be shorter.

- Let some air running through the hose and the coupling to verify both are clean before connecting into the tool.



Operation

- Insert the rivet stem in the rivet nozzle.
- To hold the rivet in any position, see the section "Vacuum System".
- Find the orifice to put the rivet into and insert the rivet head in it.
- Hold firmly the riveter and press the trigger.
- Release the trigger and remove the riveter.



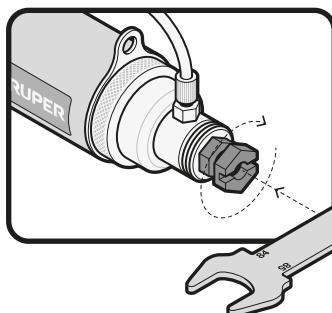
Vacuum System Adjustment

- To activate the vacuum system, turn the adjusting knob counterclockwise until getting the desired rivet fastening.

NOTE When activating the vacuum system, the air pressure lowers, therefore the working pressure needs adjusting. See the "Turning ON" section.

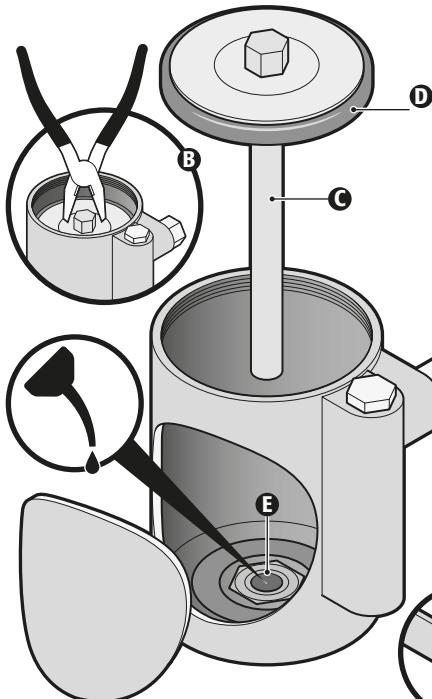
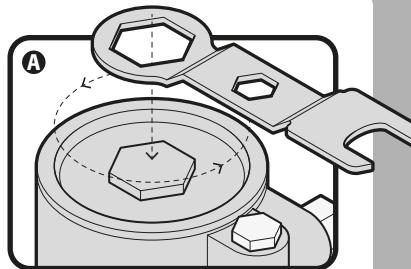
⚠ WARNING When not operating in the pressure range established, the riveter cannot separate the stem from the rivet.

- To deactivate the vacuum system, turn the adjusting knob clockwise.



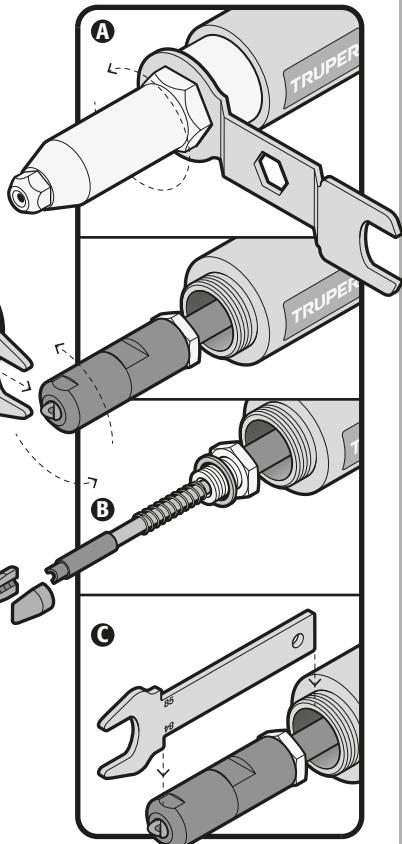
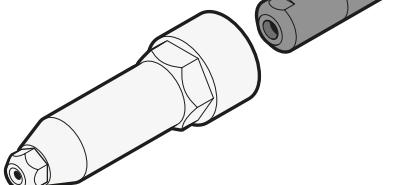
Cylinder

- Remove the cylinder cover using the wrench (A).
- Remove the cylinder piston (B) using a wrench.
- Clean the inside, the piston shaft (C) and the ring (D).
- Add grease into the inner wall of the cylinder and ring.
- Fill the orifice where the piston shaft is inserted (E). Use lubricating oil SAE-30 up to the washer first level. Set the piston back in place and close the cover. Tighten firmly using the wrench.



Riveter Chucks

- To carry out maintenance in the riveter chucks you need to remove them with the wrenches (A), then, disassemble the head parts (B).
- Clean all the pieces and apply lubricic.
- Assemble back the chuck. Using the wrench with adjusting limits to assure the head length is adequate. TPN-883: $2\frac{13}{16}$ " and TPN-884: $3\frac{7}{16}$ " (C). Otherwise, the riveter performance may be deficient.



Lubrication

- Pneumatic tools require constant lubrication through the entire service life and when operating.
- Compressed air used for the tool contains humidity. It can rust the tool mechanism.
- To prevent this possibility, apply constantly lubricating oil using the  **TRUPER®** Brand **UNI-LL-1/4** Centralized Filter-Oil Feeder System install between the air compressor and the tool.

⚠ WARNING • Oil in excess is immediately ejected through the air flushing. Always keep the air flush free of obstructions. Never point it towards people or objects.

- When not using the tool for long periods of time, thoroughly careful lubrication is needed.
- After each 60-hours operation, the tool mechanism need to be lightly greased. Grease in excess may lower the tool power.

Service

- Service the tools every 3 months only in a  **TRUPER®** Authorized Service Center. Service and maintenance carried out by non-certified personnel may result dangerous and can cause personal injury and makes the product Warranty void.
- Tool malfunctioning due to failure to use the dose lubrication recommended, not following the instructions in this manual or repairs carried out by personnel not certified by  **TRUPER®**, is not covered in the Warranty. We reserve the right to make technical improvements with no previous notice.

Authorized Service Centers



In the event of any problem contacting a Truper Authorized Service Center, please see our webpage www.truper.com to get an updated list, or call our toll-free numbers **800 690-6990** or **800 0187-8737** to get information about the nearest Service Center.

AGUASCALIENTES	DE TODO PARA LA CONSTRUCCIÓN GRAL. BARRAGÁN #1201, COL. GREMIAL, C.P. 20030, AGUASCALIENTES, AGS. TEL.: 449 994 0537	MORELOS	FIX FERRETERÍAS CAPITÁN ANZURES #95, ESQ. JOSÉ PERDIZ, COL. CENTRO, C.P. 62740, CUAUTLA, MOR. TEL.: 735 352 8951
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MICHOACÁN	FIX FERRETERÍAS AV. PASEO DE LA REPÚBLICA #3140-A, COL. EX-HACIENDA DE LA HUERTA, C.P. 58050, MORELIA, MICH. TEL.: 443 334 6858		

Code**Model****Brand**

18240

TPN-883

 **TRUPER®**

18241

TPN-884

This product is guaranteed for 2 years. To make the warranty valid or purchase parts and components you must present the product in Corregidora 22, Col. Centro, Alc. Cuauhtémoc, CDMX C.P. 06060 or at the establishment where you purchased it, or at any Truper® Service Center listed in the annex to the warranty policy and/or in www.truper.com. Transportation costs resulting from compliance of this warranty will be covered by .

For questions or comments, call **800-690-6990**. Made in Taiwan. Imported by Truper, S.A. de C.V. Parque Industrial 1, Parque Industrial Jilotepec, Jilotepec, Edo. de Méx. C.P. 54257 Tel.: 76 1782 9100.

**2** YEARS

Stamp of the business. Delivery date: